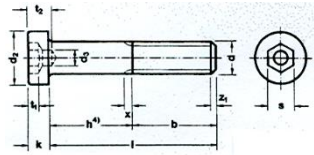


# NORMTEILE STUTTGART

## Zylinderschrauben

mit Innensechskant, niedrigem Kopf  
und Schlüsselführung

## DIN 6912



Gewinde d nach DIN 13	M 4	M 5	M 6	M 8	M 10	M 12	M 14	M 16	M 20	M 24	M 30
b	14	16	18	22	26	30	34	38	46	54	66
min. h <sup>9)</sup>	2	2,6	3,7	4,7	5,5	6	6	7	9	14	22
d <sub>2</sub>	7	8,5	10	13	16	18	21	24	30	36	45
d <sub>3</sub>	2	2,5	3	4	5	6	6	8	10	12	17,5
k	2,8	3,5	4	5	6,5	7,5	8,5	10	12	14	17,5
s	3	4	5	6	8	10	12	14	17	19	22
t <sub>1</sub>	1,6	2	2,5	3	3,8	4	4,5	5,5	6,5	6,5	7,5
t <sub>2</sub>	3,3	4	5	6,5	7,5	9	9	11,5	14	14	17,5
Länge l	--- Lagersorte										
6	---	---	---	---	---	---	---	---	---	---	---
8	---	---	---	---	---	---	---	---	---	---	---
10	---	---	---	---	---	---	---	---	---	---	---
12	---	---	---	---	---	---	---	---	---	---	---
16	---	---	---	---	---	---	---	---	---	---	---
18	---	---	---	---	---	---	---	---	---	---	---
20	---	---	---	---	---	---	---	---	---	---	---
22	---	---	---	---	---	---	---	---	---	---	---
25	---	---	---	---	---	---	---	---	---	---	---
30	---	---	---	---	---	---	---	---	---	---	---
35	---	---	---	---	---	---	---	---	---	---	---
40	---	---	---	---	---	---	---	---	---	---	---
45	---	---	---	---	---	---	---	---	---	---	---
50	---	---	---	---	---	---	---	---	---	---	---
55	---	---	---	---	---	---	---	---	---	---	---
60	---	---	---	---	---	---	---	---	---	---	---
65	---	---	---	---	---	---	---	---	---	---	---
70	---	---	---	---	---	---	---	---	---	---	---
75	---	---	---	---	---	---	---	---	---	---	---
80	---	---	---	---	---	---	---	---	---	---	---
90	---	---	---	---	---	---	---	---	---	---	---
100	---	---	---	---	---	---	---	---	---	---	---
105	---	---	---	---	---	---	---	---	---	---	---
110	---	---	---	---	---	---	---	---	---	---	---
120	---	---	---	---	---	---	---	---	---	---	---
130	---	---	---	---	---	---	---	---	---	---	---
140	---	---	---	---	---	---	---	---	---	---	---
150	---	---	---	---	---	---	---	---	---	---	---
160	---	---	---	---	---	---	---	---	---	---	---
180	---	---	---	---	---	---	---	---	---	---	---
200	---	---	---	---	---	---	---	---	---	---	---
220	---	---	---	---	---	---	---	---	---	---	---
VPE	200	200	200	200	200	100	50	50	25*	1	1
				* 100	* 100	* 50		* 25	10		
				**50	**50	**25			1**		

In folgenden Ausführungen lieferbar:  
 AGR 118 = 8.8 blank  
 AGR 108 = 8.8 galvanisch verzinkt  
 AGR 144 = Edelstahl A2

Artikelnummernbeispiel:  
 M 8 x 20 = 118 - 008 - 020  
 M 8 x 20 = 108 - 008 - 020  
 M 8 x 20 = 144 - 008 - 020